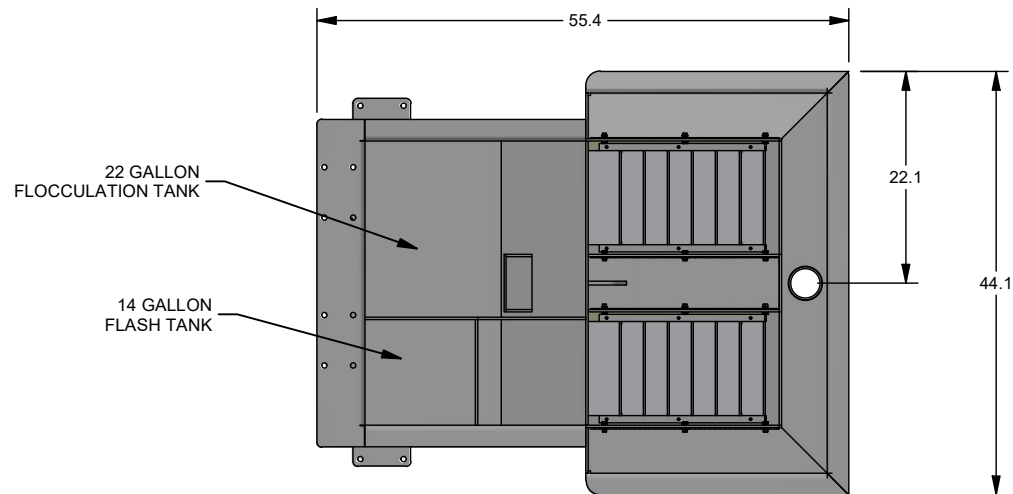
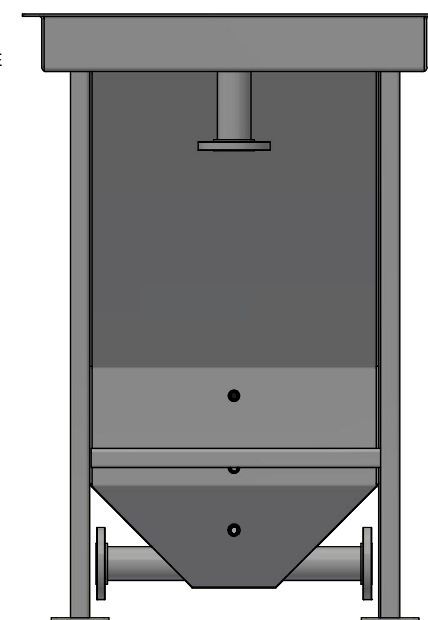
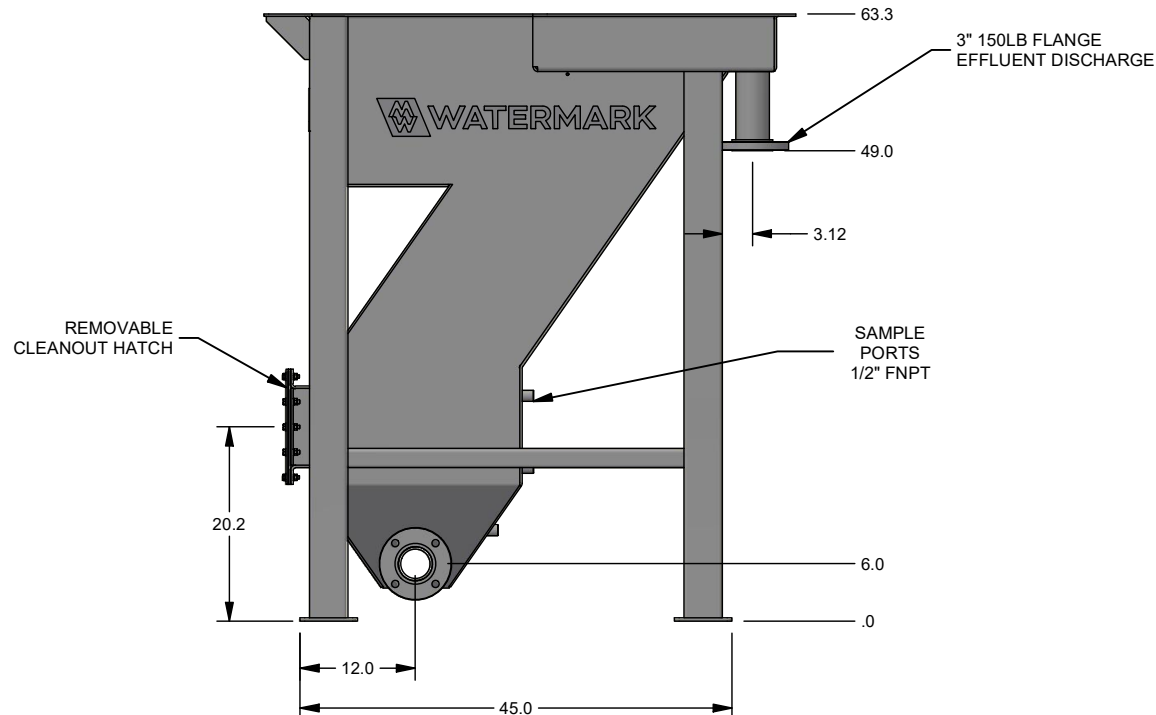


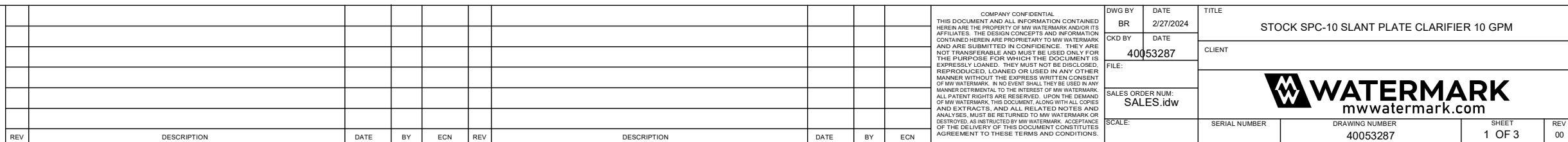


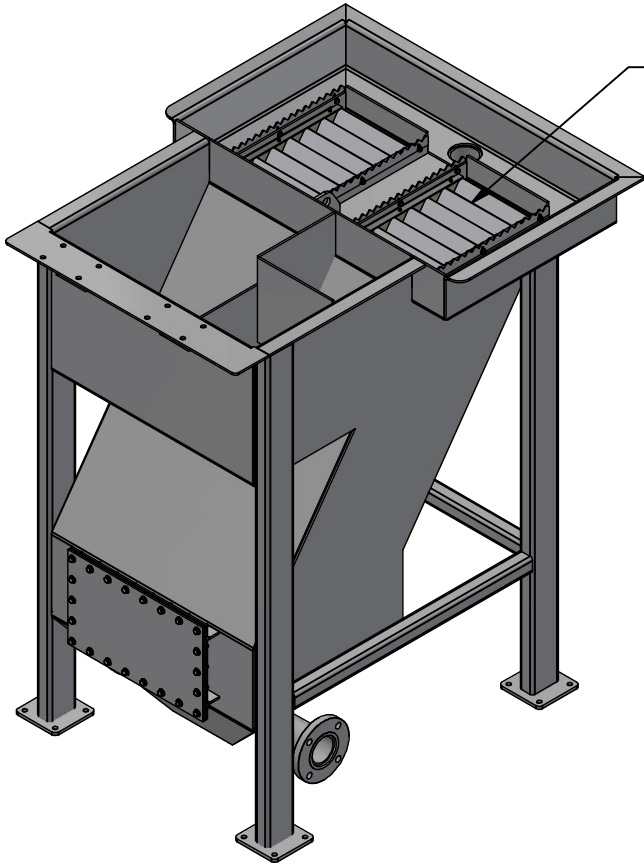
10 GALLONS PER MINUTE
SLANT PLATE CLARIFIER

3" 150LB FLANGE
SLUDGE DISCHARGE
BOTH SIDES

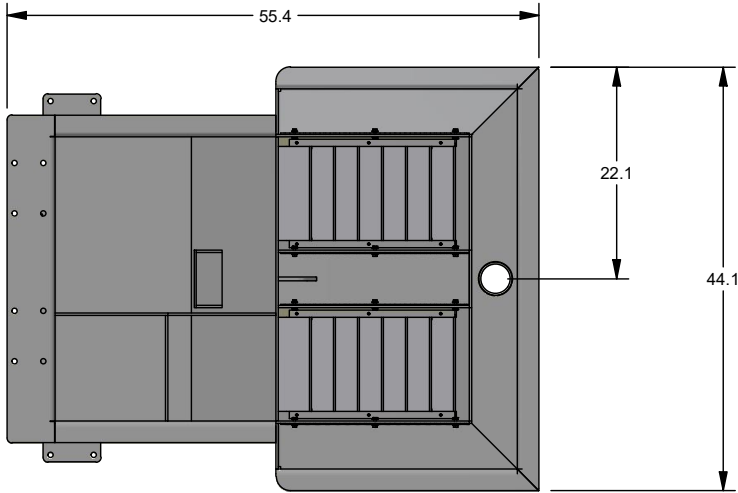


APPROXIMATE SHIPPING WEIGHT: 1,700 LBS

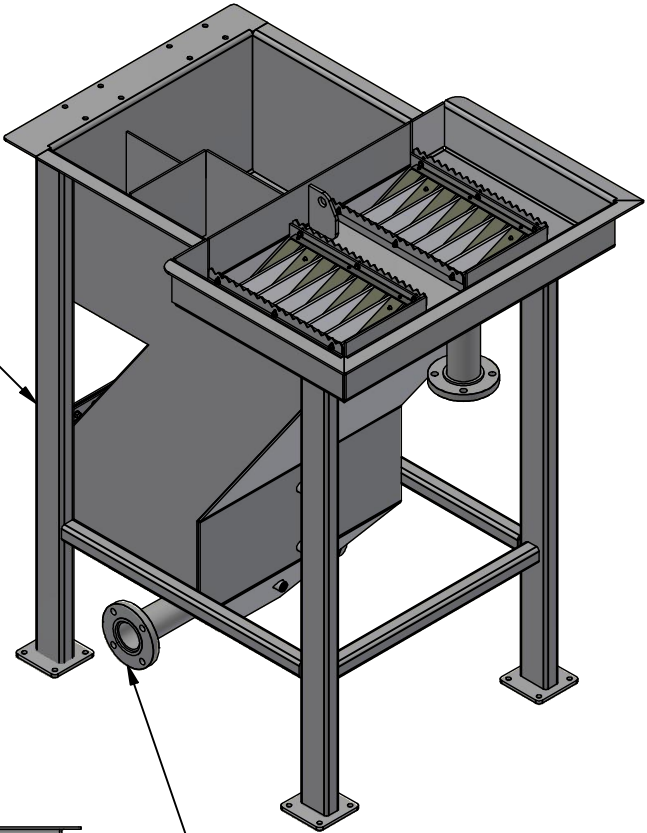




1/4" PVC REMOVABLE
SETTLING PLATES

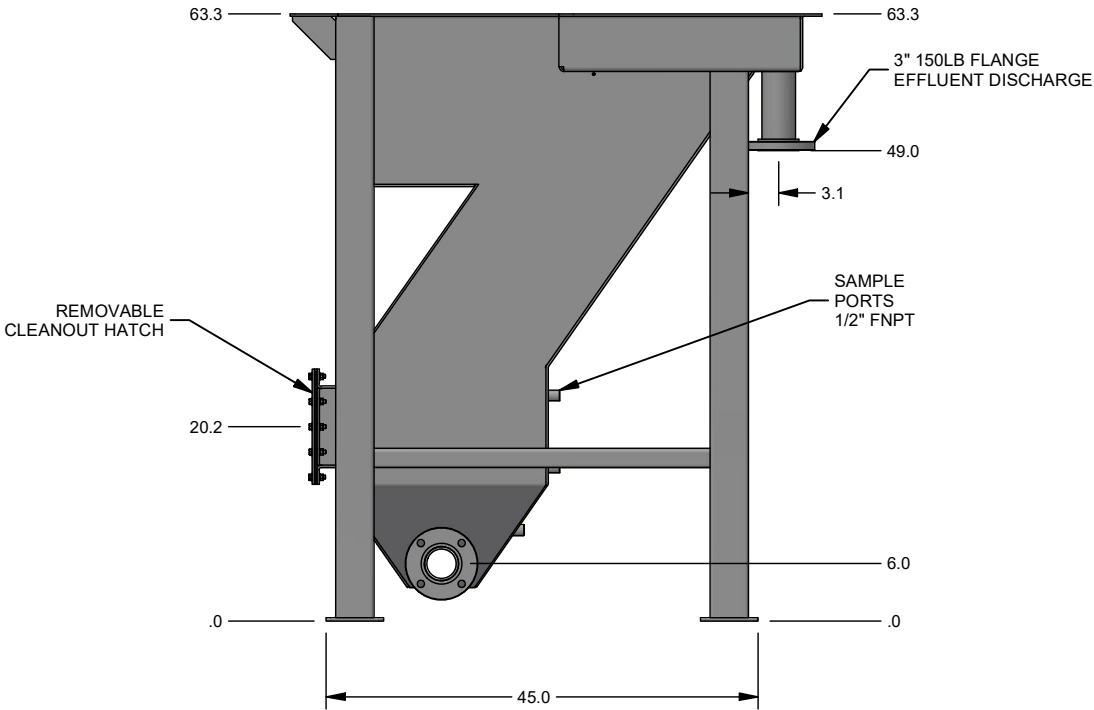
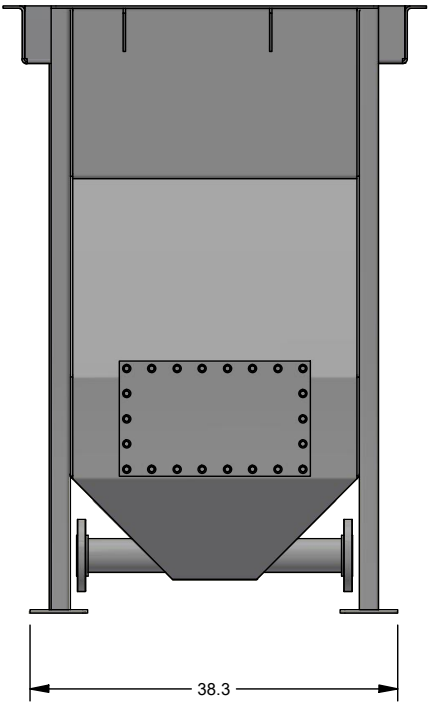


NOTE: SALES DRAWING FOR REFERENCE ONLY



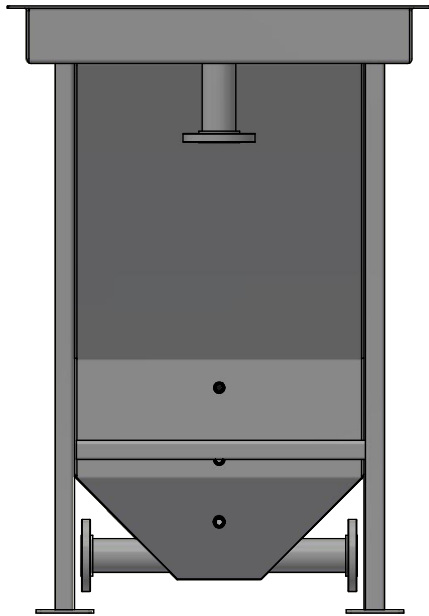
10 GALLONS PER MINUTE
SLANT PLATE CLARIFIER

3" 150LB FLANGE
SLUDGE DISCHARGE
BOTH SIDES



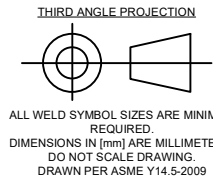
REMOVABLE
CLEANOUT HATCH

SAMPLE
PORTS
1/2" FNPT



NOTE:
APPROXIMATELY 25" FROM TOP OF CLARIFIER
NEEDED FOR SETTLING PLATE REMOVAL

APPROXIMATE SHIPPING WEIGHT: 1,700 LBS



ALL WELD SYMBOL SIZES ARE MINIMUM
REQUIRED.
DIMENSIONS IN [mm] ARE MILLIMETERS.
DO NOT SCALE DRAWING.
DRAWN PER ASME Y14.5-2009

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES
AND TOLERANCES TO BE AS FOLLOWS.

FABRICATION	MACHINE
.XX ± .06	.XX ± .03
[X ± 2]	.XXX ± .005
< ± 2	[X ± 1]
	[X ± .1]
	< ± 1"

REV	DESCRIPTION	DATE	BY	ECN	REV	DESCRIPTION	DATE	BY	ECN

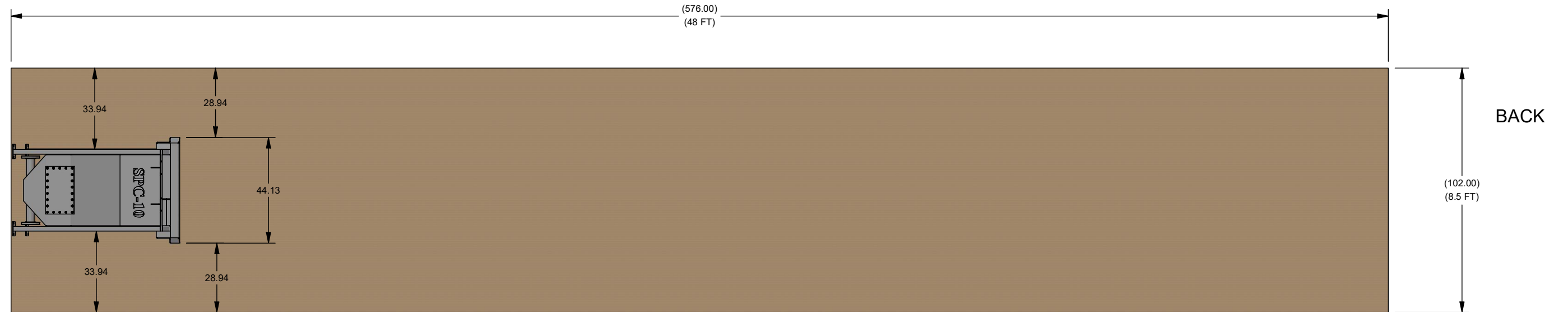
COMPANY CONFIDENTIAL
THIS DOCUMENT AND ALL INFORMATION CONTAINED
HEREIN ARE THE PROPERTY OF MW WATERMARK AND/OR ITS
AFFILIATES. THE DESIGN CONCEPTS AND INFORMATION
CONTAINED HEREIN ARE PROPRIETARY TO MW WATERMARK
AND ARE SUBMITTED IN CONFIDENCE. THEY ARE
NOT TRANSFERABLE AND MUST BE USED ONLY FOR
THE PURPOSE FOR WHICH THE DOCUMENT IS
EXPRESSLY LOANED. THEY MUST NOT BE DISCLOSED,
REPRODUCED, LOANED OR USED IN ANY OTHER
MANNER WITHOUT THE EXPRESS WRITTEN CONSENT
OF MW WATERMARK. IN NO EVENT SHALL THEY BE USED IN ANY
MANNER DETERMINAL TO THE INTEREST OF MW WATERMARK.
ALL PATENT RIGHTS ARE RESERVED. UPON THE DEMAND
OF MW WATERMARK, THIS DOCUMENT, ALONG WITH ALL COPIES
AND EXTRACTS, AND ALL RELATED NOTES AND
ANALYSES, MUST BE RETURNED TO MW WATERMARK OR
DESTROYED AS INSTRUCTED BY MW WATERMARK. ACCEPTANCE
OF THE DELIVERY OF THIS DOCUMENT CONSTITUTES
AGREEMENT TO THESE TERMS AND CONDITIONS.

DWG BY	DATE
BR	2/27/2024
CKD BY	DATE
40053287	
FILE:	
SALES ORDER NUM:	
SALES.idw	
SCALE:	

TITLE		CLIENT	
STANDARD SPC-10 SLANT PLATE CLARIFIER 10 GPM			



SERIAL NUMBER	DRAWING NUMBER	SHEET	REV
	40053287	2 OF 3	00



Technical drawing of a watermark detector. The drawing shows a side profile of the device with the following dimensions:

- Top horizontal dimension: .63
- Bottom horizontal dimension: 70.55
- Vertical dimension (height): 58.30

The device features a circular lens on the left side and a vertical scale on the right side. The word "WATERMARK" is visible on the right side of the device.

THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES
AND TOLERANCES TO BE AS FOLLOWS.

[illegible]