

NOTE:  
 1. THIS DRAWING IS USED FOR M.W. WATERMARK INTERNAL  
 DOCUMENT NUMBER DOC00036  
 2. PLEASE SUPPLEMENT THE COMPLETED DIMENSIONS  
 WITH PHOTOS OF THE FOLLOWING:  
 - BOTH SIDES OF THE SHIFTER  
 - HEAD AND CYLINDER END OF PRESS  
 - BOTH SIDES OF PRESS  
 - BOTH ENDS OF PRESS  
 - CLOSE-UP OF FILTER PLATE  
 - CLOSE UP OF PLATE HANDLES ON BOTH SIDES  
 - CLOSE UP OF FOLLOWER AND HEAD WELDMENTS  
 - CLOSE UP OF FEED/DISCHARGE MANIFOLD  
 - ANY MARKINGS ON FILTER PLATES FROM PLATE MANUFACTURER

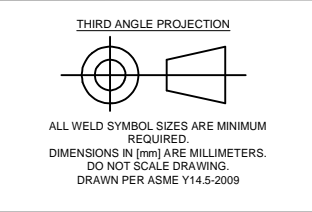
VARIABLE	DESCRIPTION	VALUE
A	TOP OF RAIL TO BOTTOM OF PLATE HANDLE	
B	TOP OF RAIL TO BOTTOM OF CROSS TUBE	
C	TOP OF RAIL TO TOP OF SHIFTER	
D	INSIDE DIMENSION OF CROSS TUBES	
E	OVERALL WIDTH OF SHIFTER	
F	OUTSIDE OF SIDEBAR TO OUTSIDE OF SIDEBAR	
G	CENTER TO CENTER OF SHIFTER RAILS	
H	OUTSIDE OF HANDLE TO OUTSIDE OF SIDEBAR LEFT SIDE	
I	OUTSIDE OF HANDLE TO OUTSIDE OF SIDEBAR RIGHT SIDE	
J	TOP OF RAIL TO HIGHEST POINT ON PRESS	
K	DIAMETER OF RAIL	
L	SHIFTER HANDLE LOCATION	LH RH
M	THE DISTANCE THE PLATE HANDLE HANGS BELOW THE TOP OF THE SIDEBAR	
N	THE VERTICAL DIMENSION OF THE SIDEBAR	
O	THE DISTANCE THE SIDEBAR EXTENDS PAST THE HEAD WELDMENT	
P	THE LENGTH OF THE SIDEBAR FROM THE INSIDE NOTCH AT THE CYLINDER END TO THE END OF THE SIDEBAR AT THE HEAD	
Q	WIDTH AND HEIGHT ABOVE THE SIDEBAR OF THE FOLLOWER WELDMENT	
R	PRESS OPENING DIMENSION WITH CYLINDER FULLY RETRACTED	
S	HEAD WELDMENT THICKNESS	
T	TOP OF SIDEBAR TO HIGHEST POINT ON PRESS	

Please enter your Contact Information below:

Contact Name:	
Email Address:	
Company:	
Address:	
City/State/Zip:	
Telephone:	

Enter Press Information below:

Press Make:	
Feed Pressure:	
Plate Thickness:	
Cake Thickness:	



UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES AND TOLERANCES TO BE AS FOLLOWS.

FABRICATION	MACHINE
.XX ± .06	.XX ± .03
[X ± 2]	.XXX ± .005
< ± 2"	[X ± 1]
	< ± 1"

REV	DESCRIPTION	DATE	BY	ECN	REV	DESCRIPTION	DATE	BY	ECN
2	ADDED "T" DIMENSION TO TABLE	1/31/2012	MRH						
1	ADDED ADDITIONAL NOTES AND DIMENSIONS FOR CLARIFICATION	4/25/2011	EJM						

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DWG BY MRH	DATE 1/4/2011	TITLE SHIFTER RETRO-FIT DIMENSION DRAWING
CKD BY	DATE	CLIENT
FILE: 40007026.idw	SALES ORDER NUM:	
SCALE:	SERIAL NUMBER 40007026	SHEET 1 OF 1
		REV 2

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